

INTERTAPE

A.)**MAKE SURE TAPE IS THREADED CORRECTLY**

B.) TAPE ROLL BACKLASH ADJUSTMENT - ONLY ADJUST ENOUGH TO KEEP ROLL FROM BACKLASHING.

H.) CHECK BLADE FOR SHARPNESS AND IF IT IS CLEAN. ALSO SHOULD HAVE A LITTLE MINERAL OIL ON IT.

C.) TAPE TENSION ADJUSTMENT - NEED ONLY ENOUGH TENSION TO CUT TAPE, TOO MUCH AND TAPE WILL SNAP BACK ON ITSELF.

G.) CHECK MAIN SPRING FOR TENSION - SHOULDN'T BE TOO WEAK. IF TOO WEAK, IT WILL NOT WIPE DOWN TAPE. IF TOO STRONG, IT WILL DE-FORM BOX.

D.) TAPE FINGER NEEDS TO BE PROTRUDING ALL THE WAY OUT - THIS CREATES STRENGTH IN THE TAPE SO IT STANDS UP.

THIS ROLLER SHOULD SPIN FREELY.

E.) CHECK TO SEE IF ROLLERS ROLL EASY AND THAT THERE ARE NO OLD TAPE PIECES.

THIS ROLLER SHOULD HAVE A SLIGHT RESISTANCE.

END OF TAPE SHOULD BE POSITIONED AT MID-ROLLER. TOO LONG AND TENSION WILL BE TOO LOW. TOO SHORT AND TENSION WILL BE TOO HIGH.

